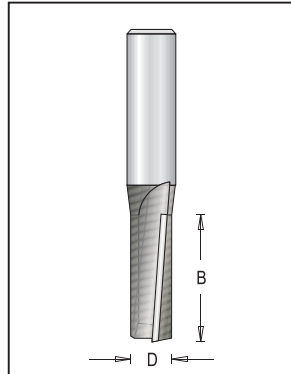


## Shear Cut Straight Bits, 2 Flutes



Tool no.	D	Shank	B	Length	Category
107R8-10N	3/8"	1/2"	1"	2 3/4"	R
107RL8-12N	1/2"	1/2"	1 1/4"	2 7/8"	R
107RLS8-12N	1/2"	1/2"	1 1/2"	3 1/8"	R
107RLSW8-12N	1/2"	1/2"	2"	4 1/4"	R

Down Cut Shear angle of 3 degrees will produce best results in overhead routing of Veneer and Laminated boards.



## Up-Cut Shear Straight Bits, 2 Flutes



Tool no.	D	Shank	B	Length	Category
107R8-10U	3/8"	1/2"	1"	2 3/4"	R
107R8-12U	1/2"	1/2"	1"	2 5/8"	R
107RL8-12U	1/2"	1/2"	1 1/4"	2 7/8"	R
107RLS8-12U	1/2"	1/2"	1 1/2"	3 1/8"	R
107RLSW8-12U	1/2"	1/2"	2"	4 1/4"	R
107RL8-19U	3/4"	1/2"	1 1/4"	2 7/8"	R
107RL8-25U	1"	1/2"	1 1/4"	2 7/8"	R

For faster feed rate and increased tool life. Used for deep grooving in hardwood, MDF and other man made materials.