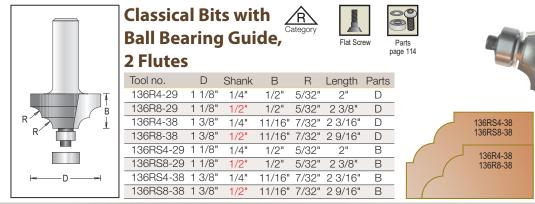
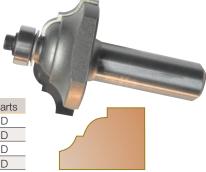
	Roman Og Ball Bearin 2 Flutes		4	Dategory	Parts page 114	4		
	Tool no.	D	Shank	В	R	Length	Parts	
	113RSP4-4	1"	1/4"	5/8"	5/32"	2 1/16"	С	
R	113RSP8-4	1"	1/2"	5/8"	5/32"	2 7/16"	С	
⊢⊸—— D ——⊸–	113RSP4-6	1 3/8"	1/4"	3/4"	1/4"	2 1/4"	С	
	113RSP8-6	1 3/8"	1/2"	3/4"	1/4"	2 5/8"	С	

	Ogee Fil Ball Bea 2 Flutes	let ring	Bits y Gui	with de,	Catego	ory 📕	Screw	Parts page 114	
1t	Tool no.	D	Shank	В	R	Length	Parts	6 – 125RS8-41 –	
В	125R4-35 1	3/8"	1/4"	9/16"	5/32"	2 1/16"	D		25RS4-35 25RS8-35
	125R8-35 1	3/8"	1/2"	9/16"	5/32"	2 1/2"	D	125R8-41	20100-00
	125R8-41 1	5/8"	1/2"	3/4"	1/4"	2 5/8"	D		125R4-35
	125RS4-35 1	3/8"	1/4"	9/16"	5/32"	2 1/16"	В		125R8-35
⊨D→	125RS8-35 1	3/8"	1/2"	9/16"	5/32"	2 1/2"	В		
	125RS8-41 1	5/8"	1/2"	3/4"	1/4"	2 5/8"	В		



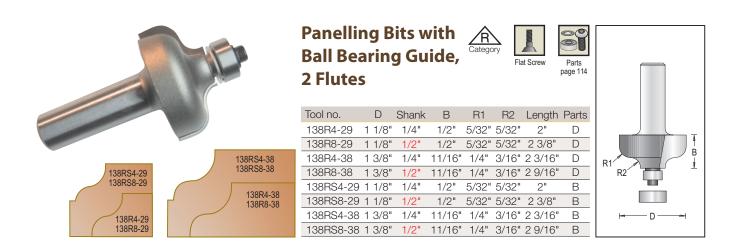


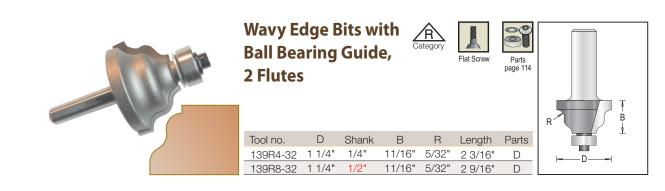


136RS4-29 136RS8-29

136R4-29 136R8-29

	Ogee Fillet Bits with Ball Bearing Guide, 2 Flutes
	Tool no. D Shank B R1 R2 Length Parts
135RS4-38	135R4-29 1 1/8" 1/4" 1/2" 5/32" 5/32" 2 1/16" D
135RS8-38	135R8-29 1 1/8" 1/2" 1/2" 5/32" 5/32" 2 3/8" D
135RS4-29	135R4-38 1 3/8" 1/4" 11/16" 1/4" 3/16" 2 3/16" D
135RS4-29 135R4-38	135R8-38 1 3/8" 1/2" 11/16" 1/4" 3/16" 2 9/16" D
135R8-38	135RS4-29 1 1/8" 1/4" 1/2" 5/32" 5/32" 2" B
135R4-29	135RS8-29 1 1/8" 1/2" 1/2" 5/32" 5/32" 2 3/8" B ⊨ D →
135R8-29	135RS4-38 1 3/8" 1/4" 11/16" 1/4" 3/16" 2 3/16" B
	135RS8-38 1 3/8" 1/2" 11/16" 1/4" 3/16" 2 9/16" B

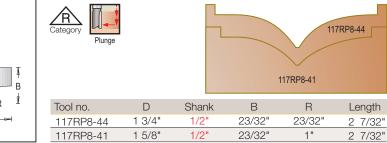




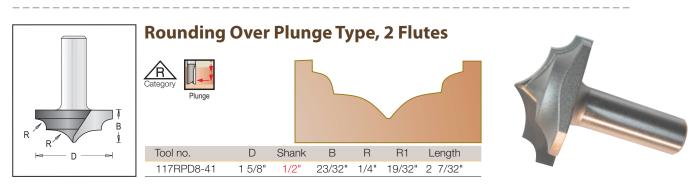


#### **Rounding Over Plunge Type, 2 Flutes**

ПЦ Т







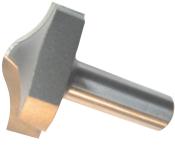








	Round	Round and Ogee Plunge Type, 2 Flutes										
i B	Category Plun	ge				137R8-41 137R8-50						
	Tool no.	D	Shank	В	R1	R2	Length					
►U►	137R8-41	1 5/8"	1/2"	23/32"	3/8"	3/4"	2 13/64"					
	137R8-50	1 31/32"	1/2"	23/32"	5/8"	1 3/16"	2 13/64"					







D

2"

Tool no.

148R8-50

Shank

1/2"

В

1 1/4"

R1

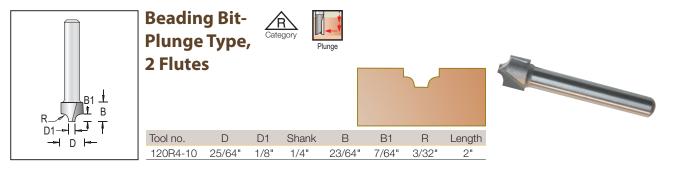
3/16"

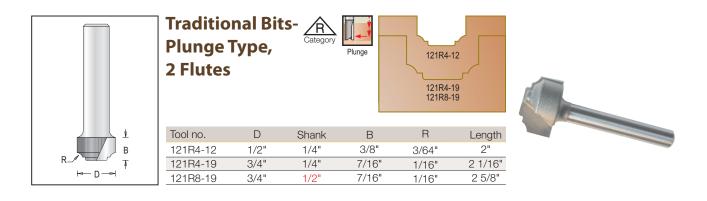
R2

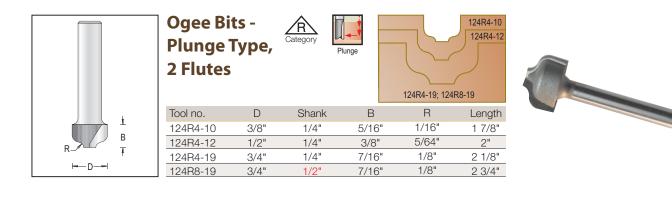
1/4"

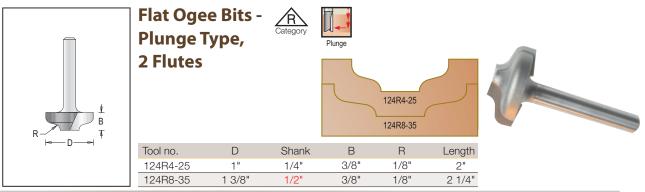
Length

2 3/4"







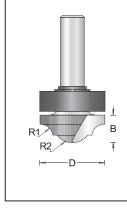




Tool no. D Shank B R2 R1 Length   127R4-12 1/2" 1/4" 3/8" 5/32" 1/8" 2"   127R4-19 3/4" 1/4" 1/2" 1/4" 3/16" 2 1/16"   127R8-19 3/4" 1/2" 1/2" 1/4" 3/16" 2 3/4"   127R8-25 1" 1/2" 5/8" 5/16" 1/4" 2 7/8"	I	Classica Plunge 1 2 Flutes			Plunge		127R4-11 127R4-1 127R8-1 127R8-25	99	
127R4-19 3/4" 1/4" 1/2" 1/4" 3/16" 2 1/16"   127R8-19 3/4" 1/2" 1/2" 1/4" 3/16" 2 3/4"		Tool no.	D	Shank	В	R2	R1	Length	
12/R4-19 3/4" 1/4" 1/2" 1/4" 3/16" 2 1/16"   127R8-19 3/4" 1/2" 1/2" 1/4" 3/16" 2 3/4"		127R4-12	1/2"	1/4"	3/8"	5/32"	1/8"	2"	
127R8-19 3/4" 1/2" 1/2" 1/4" 3/16" 2 3/4"		127R4-19	3/4"	1/4"	1/2"	1/4"	3/16"	2 1/16"	
127R8-25 1" 1/2" 5/8" 5/16" 1/4" 2 7/8"		127R8-19	3/4"	1/2"	1/2"	1/4"	3/16"	2 3/4"	κ2⁄
		127R8-25	1"	1/2"	5/8"	5/16"	1/4"	2 7/8"	



Panellir Upper E Round   2 Flutes	Ball B Botto	earin		<u> </u>		Parts page 114 B1R4-22 B1R8-35	Plunge	R1 R2
Tool no.	D	Shank	В	R1	R2	Length	Parts	⊷
131R4-22	7/8"	1/4"	1/2"	7/32"	5/32"	2"	Х	
131R8-35	1 3/8"	1/2"	9/16"	13/32"	1/4"	2 5/8"	DD	



I B ↓

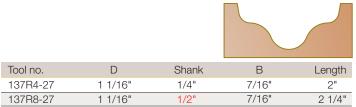


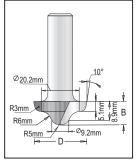
Panelling Upper Ba Flat Bott 2 Flutes	all Bea		h		Parts page 114 31RF4-22 31RF8-35	Plunge	R B t
Tool no.	D	Shank	В	R	Length	Parts	
131RF4-22	7/8"	1/4"	3/8"	9/64"	2"	Х	
131RF8-35	1 3/8"	1/2"	9/16"	13/64"	2 5/8"	DD	

Category

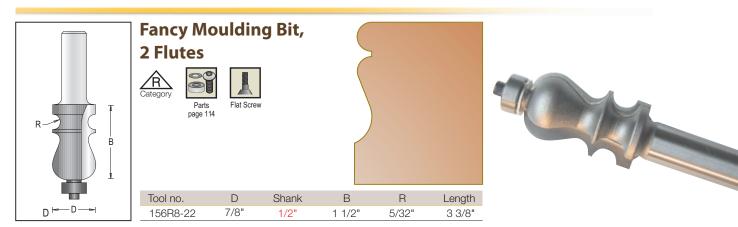
Plunge

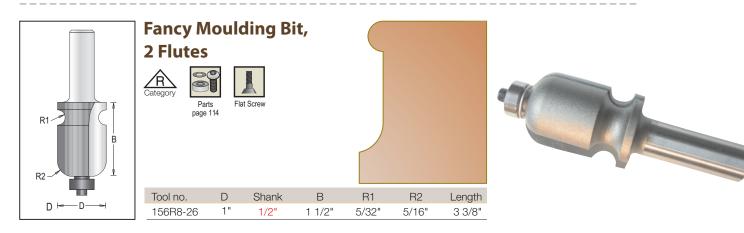


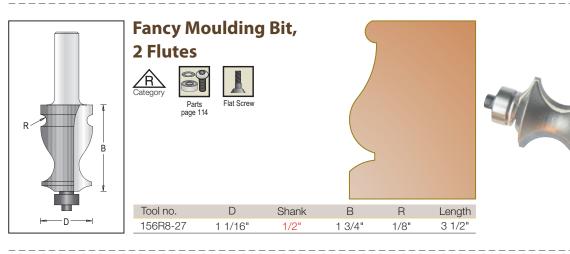


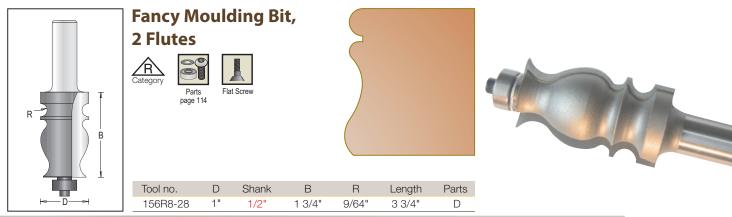


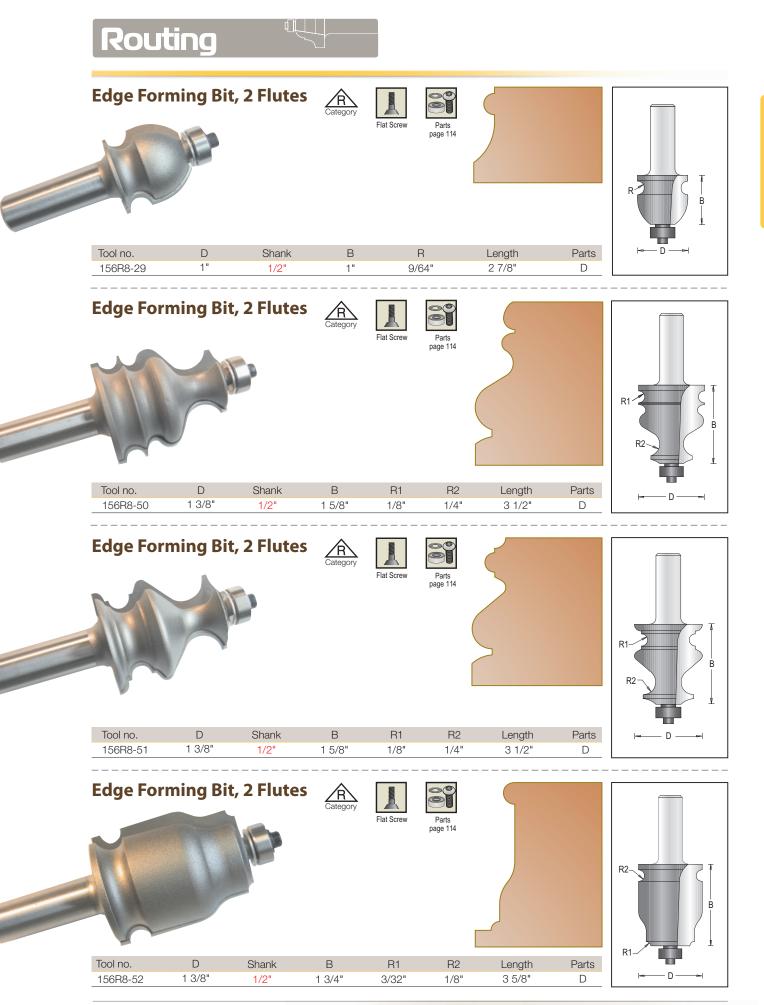








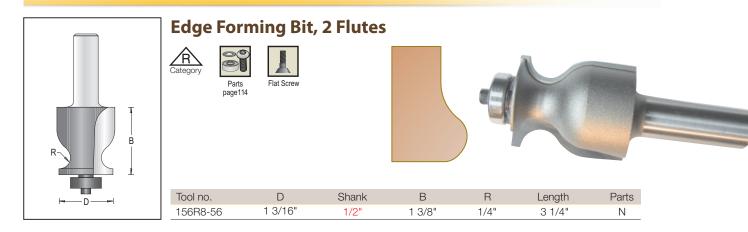


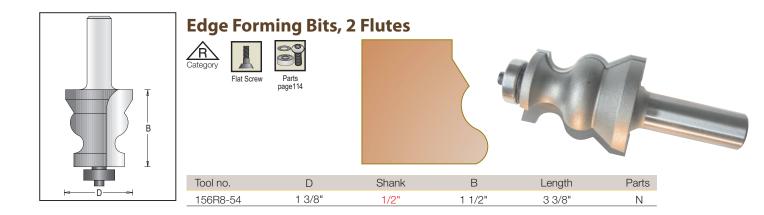


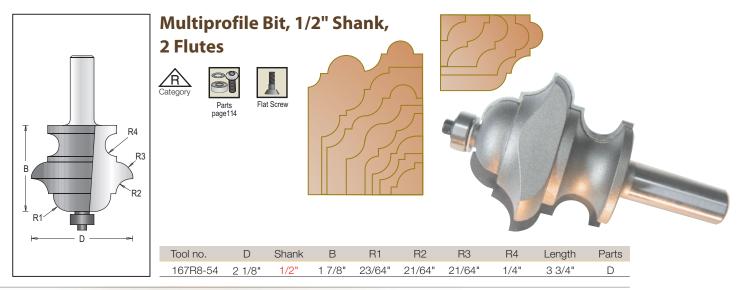


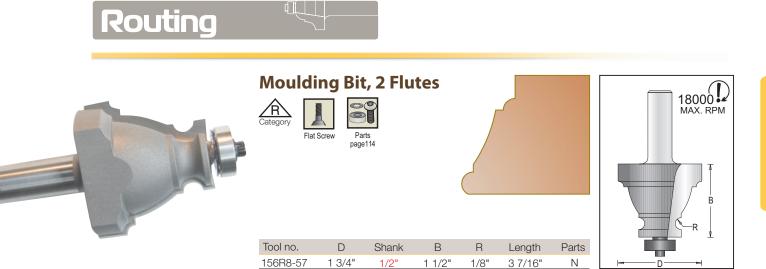
ROUTING CARBIDE TIPPED

ROUTING CARBIDE TIPPED



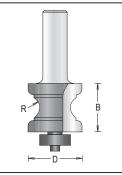








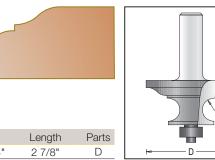
Mouldi	ng Bit	, 2 Flu	utes			
Category Flat S	crew Par					
Tool no.	D	Shank	В	R	Length	Parts
185R8-28	1 1/8"	1/2"	1"	15/64"	2 7/8"	Ν
185R8-32	1 1/4"	1/2"	1 3/16"	5/16"	3 1/8"	Ν
185R8-35	1 3/8"	1/2"	1 9/16"	33/64"	3 1/2"	Ν

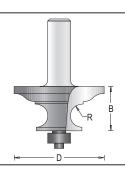


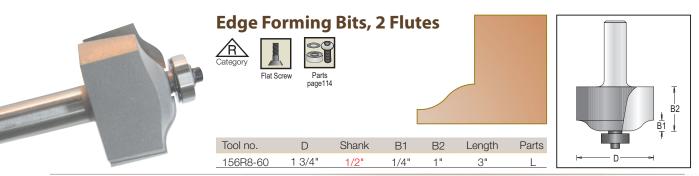
ROUTING CARBIDE TIPPED

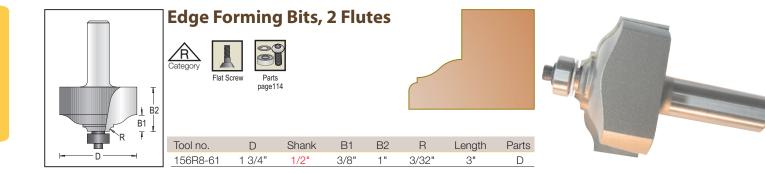


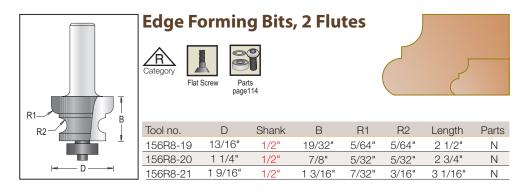
Mouldin	ig Bi	t, 2 Flu	tes	_
Category Flat So		Parts ge114		
Tool no.	D	Shank	В	R
156R8-45	2"	1/2"	1"	1/4"



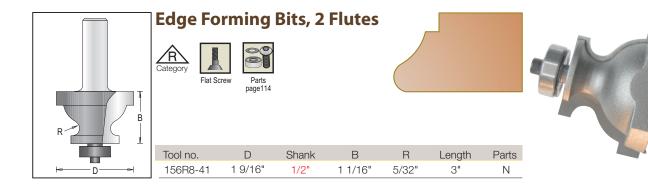


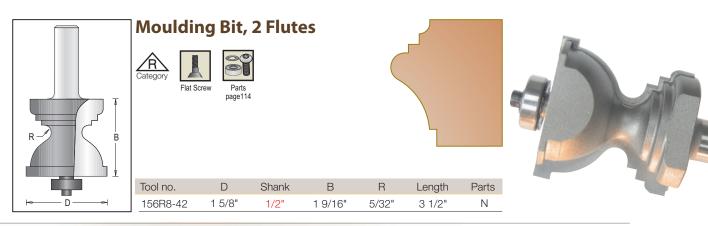


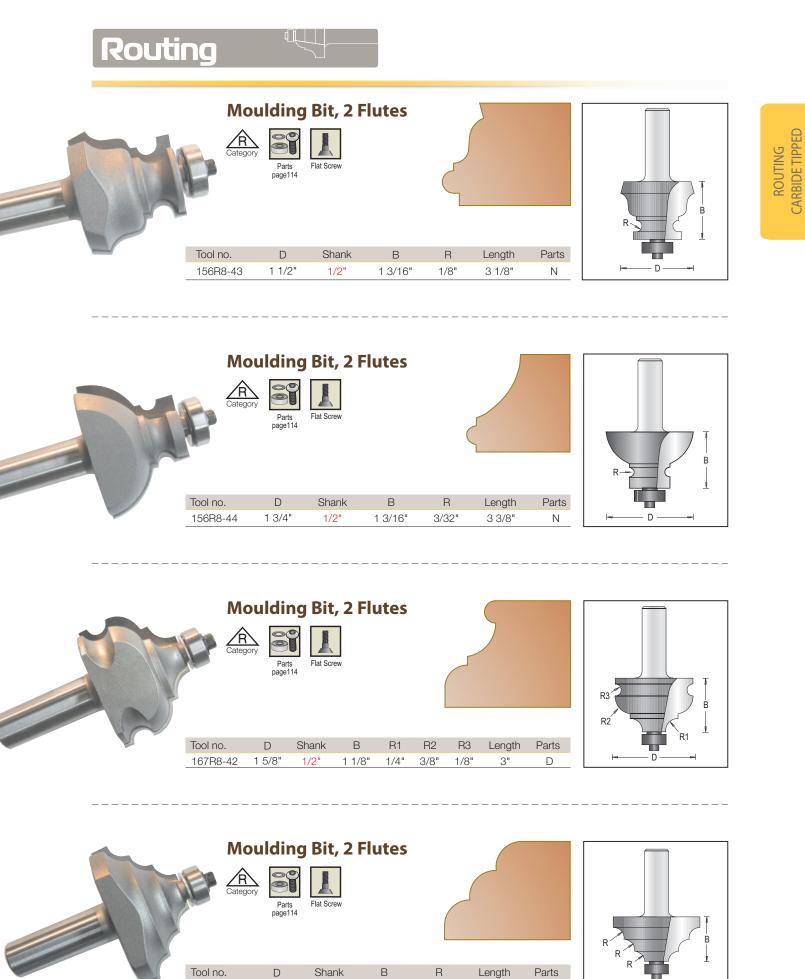












15/64"

2 7/8"

D

15/16"

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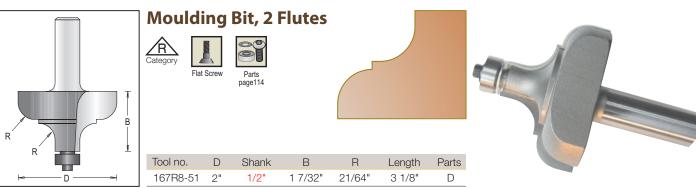
167R8-47

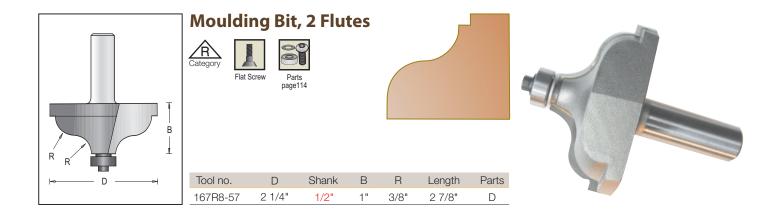
1 7/8"

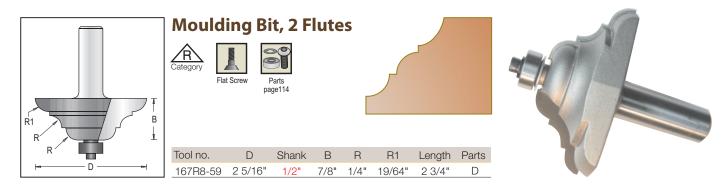
1/2"

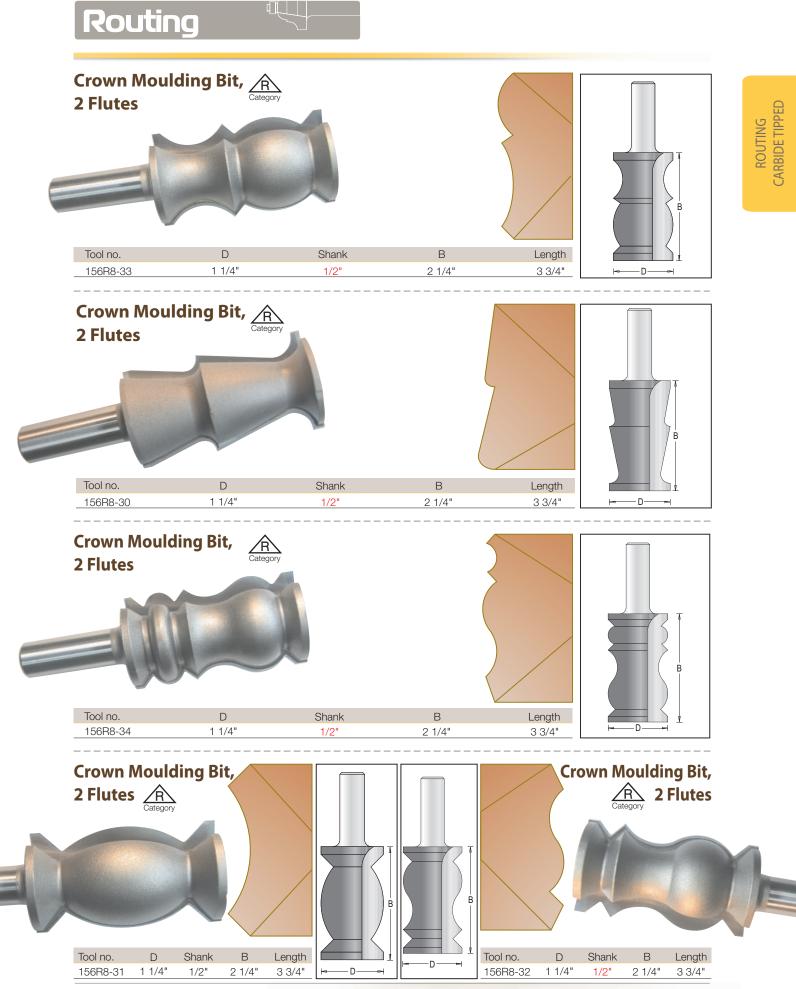
DIMAR 83

D



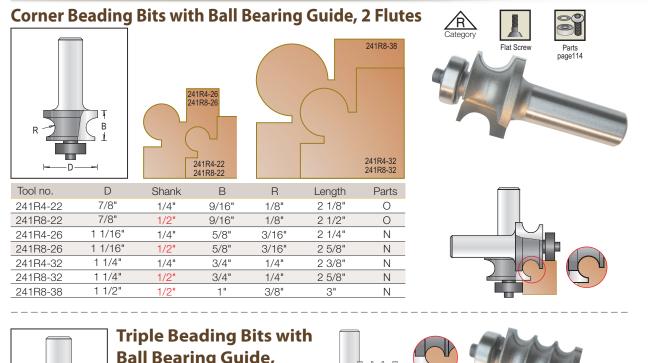


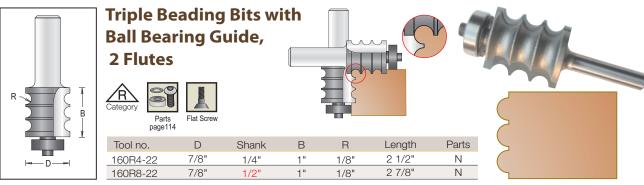


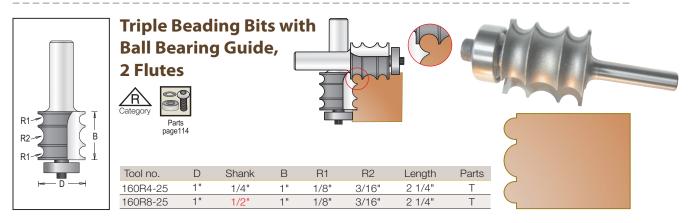


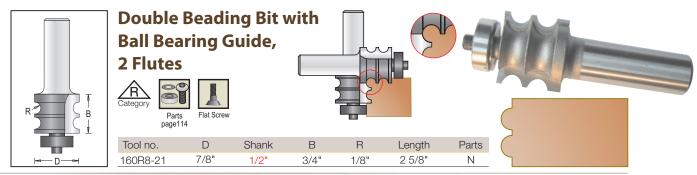
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DIMAR 85



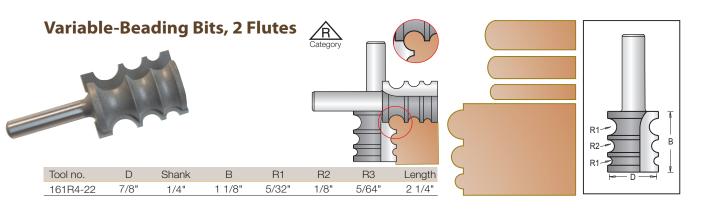






Convex E	Beading Bits, 2	Flutes	Category				
				Parts page114	Flat Screw		
Tool no.	D	Shank	В	R	Length	Parts	
164R4-22	7/8"	1/4"	1"	1/8"	2 1/2"	N	
164R8-22	7/8"	1/2"	1"	1/8"	2 7/8"	Ν	

Routing



Beading	Bits, Leaf-Edge	Style, 2	2 Flutes Category		157R4-35	R L
Tool no.	D	Shank	В	R	Length	+ + + + + + + + + + + + + + + + + + +
157R4-25	1"	1/4"	1/2"	3/16"	2 1/2"	Ť
157R4-29	1 1/8"	1/4"	5/8"	1/4"	2 5/8"	►-D
157R4-35	1 3/8"	1/4"	7/8"	3/8"	2 7/8"	
Replacement Parts:	Ball Bearing: BB-16: Lock Ring: 197	0110:				

Replacement Parts: Ball Bearing: BB-16; Lock Ring: 1970110; Screw: 1930211; Washer: 1920040; Screw: 1930080



Replacement Parts: Ball Bearing: BB-16; Lock Ring: 1970110; Screw: 1930211; Washer: 1920040; Screw: 1930080

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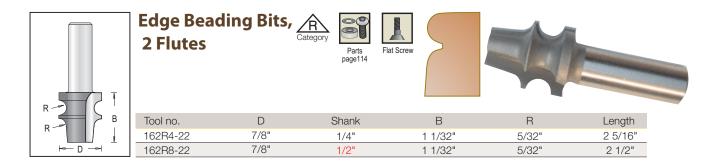


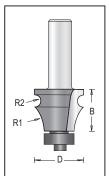
В

ROUTING CARBIDE TIPPED

ROUTING CARBIDE TIPPED

Triple Beading Bit, 2 Flutes R1-R2 В D В R1 R2 Tool no. Shank Length D 3/4" 161R4-19 1/4" 1" 5/64" 1/4" 2 1/8"

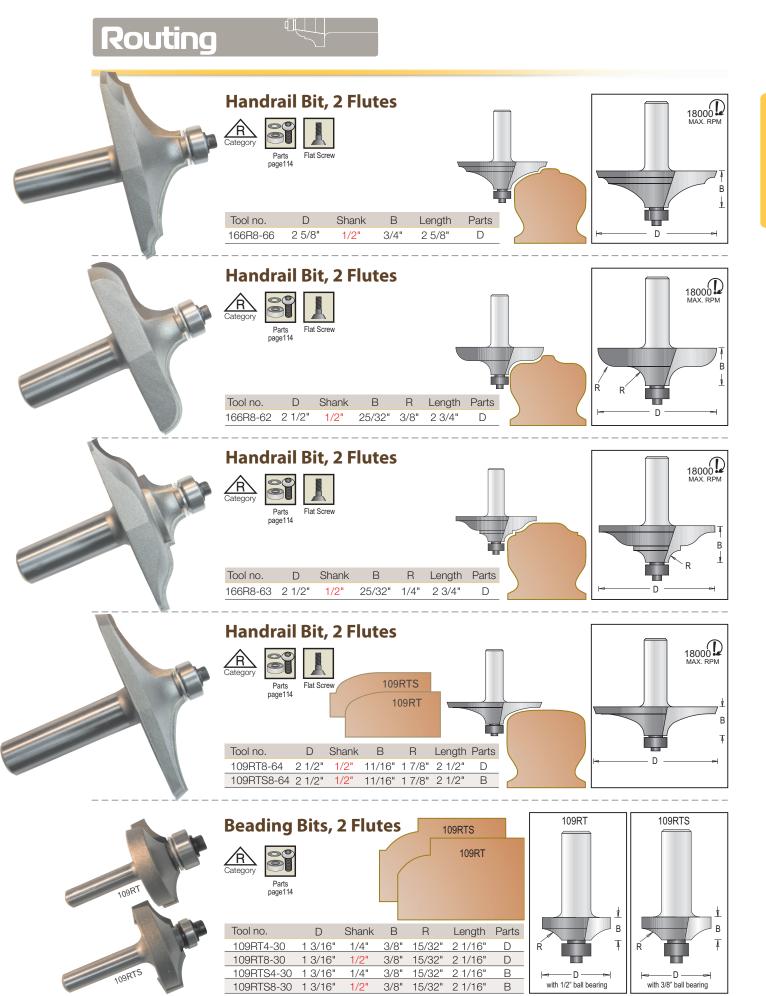




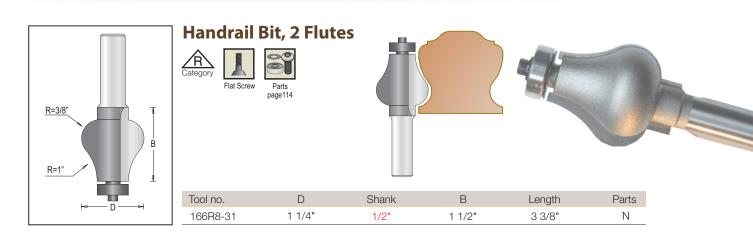
Edge Beading Bits with Ball Bearing Guide, 2 Flutes

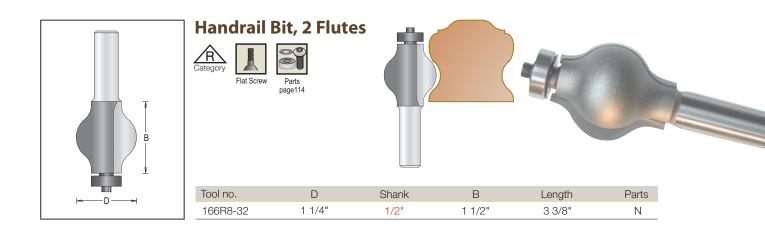


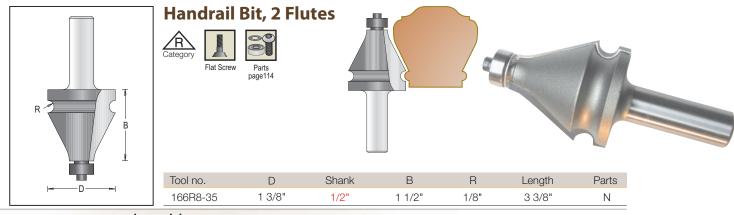
Tool no.	D	Shank	В	R1	R2	Length	Parts
162R8-1	1"	1/2"	7/8"	1"	3/32"	2 3/4"	Ν
162R8-3	1"	1/2"	7/8"	9/16"	5/32"	2 3/4"	Ν
162R8-4	1"	1/2"	7/8"	3/8"	3/16"	2 3/4"	Ν
	162R8-1 162R8-3	162R8-1 1"   162R8-3 1"	162R8-1 1" 1/2"   162R8-3 1" 1/2"	162R8-1 1" 1/2" 7/8"   162R8-3 1" 1/2" 7/8"	162R8-1 1" 1/2" 7/8" 1"   162R8-3 1" 1/2" 7/8" 9/16"	162R8-1 1" 1/2" 7/8" 1" 3/32"   162R8-3 1" 1/2" 7/8" 9/16" 5/32"	162R8-1 1" 1/2" 7/8" 1" 3/32" 2 3/4"   162R8-3 1" 1/2" 7/8" 9/16" 5/32" 2 3/4"

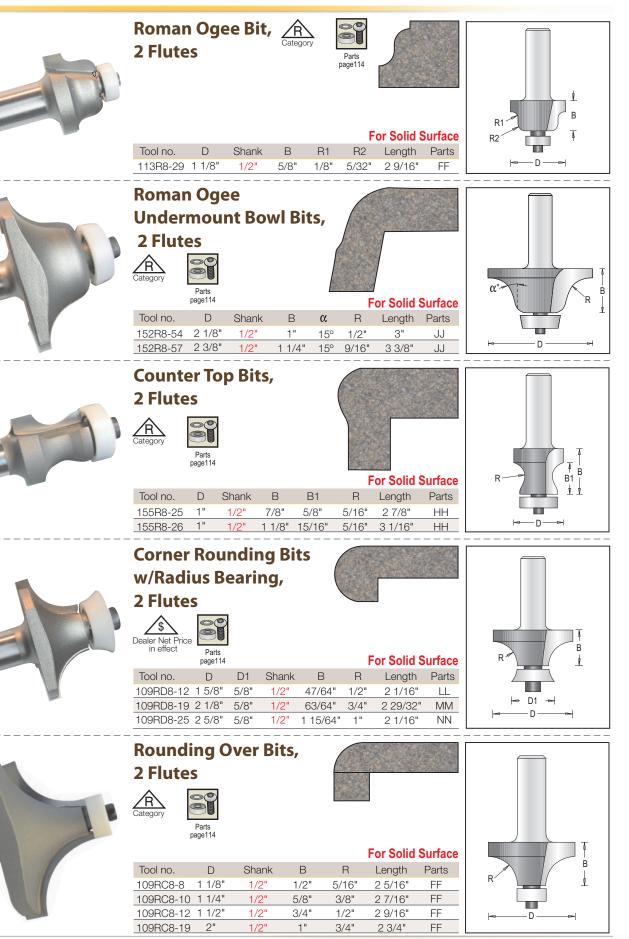


ROUTING CARBIDE TIPPED









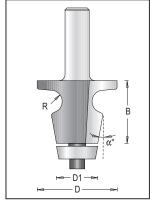


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	Inverte	d Rou	unding	j Ove	r Bits	5,	
	2 Flute	rts			and the second		
B						For Solid	Surface
B	Tool no.	D	Shank	В	R	For Solid Length	Surface Parts
	Tool no. 159R8-12	D 2 1/8"	Shank 1/2"	B 3/4"	R 1/2"		





### **Undermount Profile Bowl Bit, 2 Flutes**



Tool no.

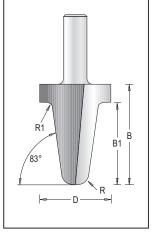
R

155R8-421 3/8"



**For Solid Surface** α Length Parts R 1 5/16" 15/64" 10° 3 5/16" Ш





#### **Corner Cove Bits**, 2 Flutes

D

D1

7/8"

Shank

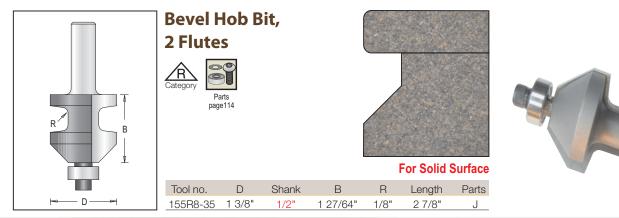
1/2"

В





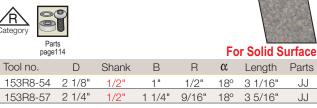
					For S	Solid	Surface
Tool no.	D	Shank	В	B1	R	R1	Length
155R8-39A	1 17/32"	1/2"	1 37/64"	1 3/16"	15/64"	1/8"	3 1/16"
155R8-39B	1 17/32"	1/2"	2 5/32"	1 25/32"	15/64"	1/8"	3 11/16"

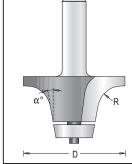




#### **Rounding Over Undermount Bowl Bits,** 2 Flutes

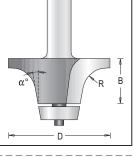
d [ | |

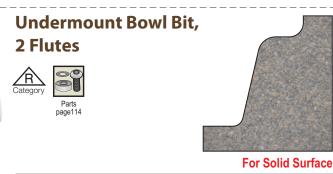




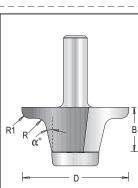
JJ

JJ

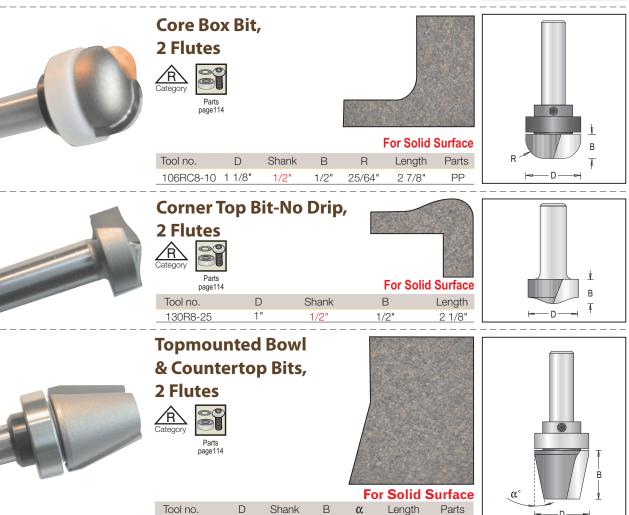




Tool no. R1  $\alpha$  Length Parts D Shank В R 15/16" 13/64" 5/32" 13° 2 51/64" OO 153R8-57B 2 1/4" 1/2"







Tool no.

104RCR8-28 1 1/8"

D

Shank

1/2"

В

1"

α

12°

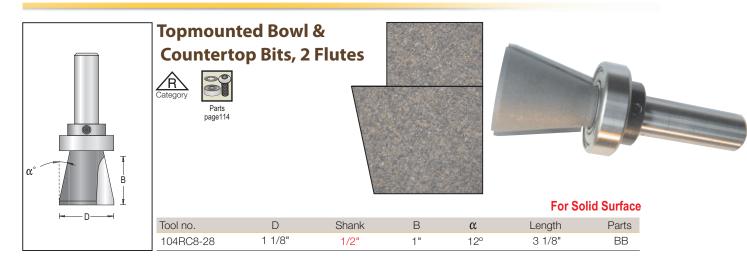
Length

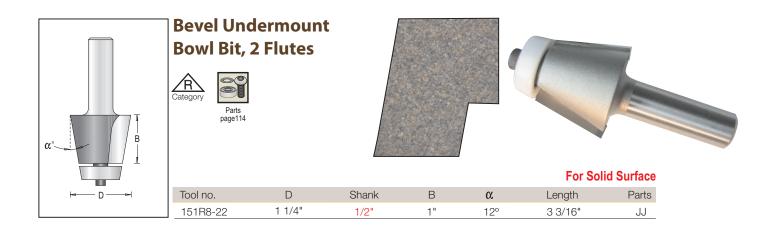
3 1/8"

BΒ

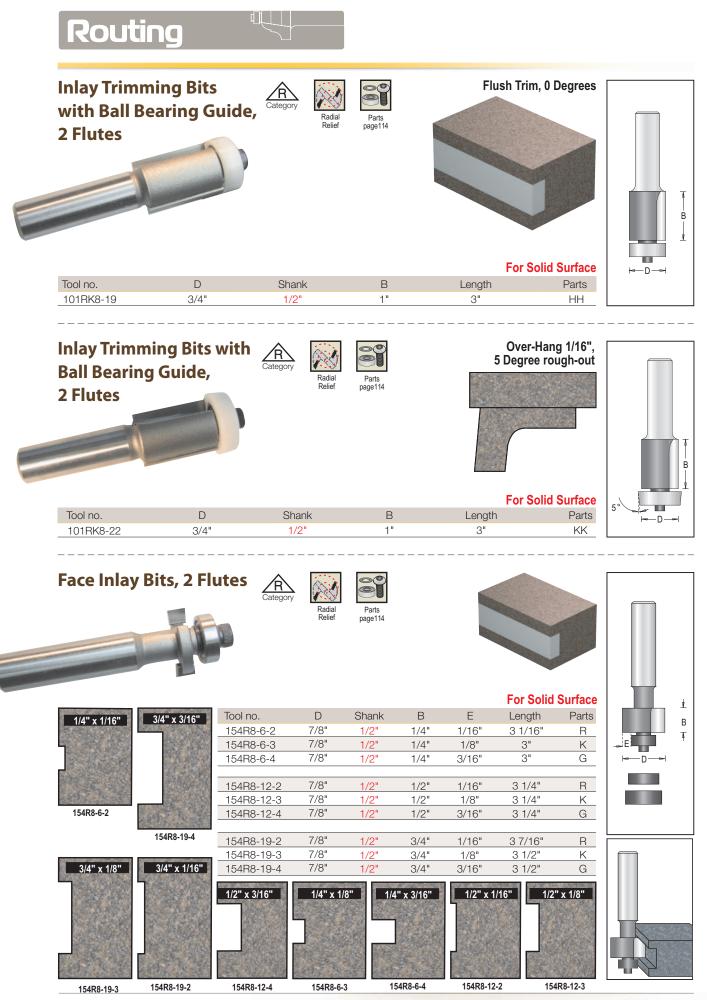
DIMAR 93

ПЦ Т









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CARBIDE TIPPED

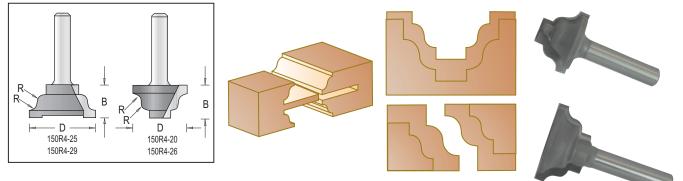
ROUTING

#### Rail & Stile /Cope and Stick, 2 Flutes

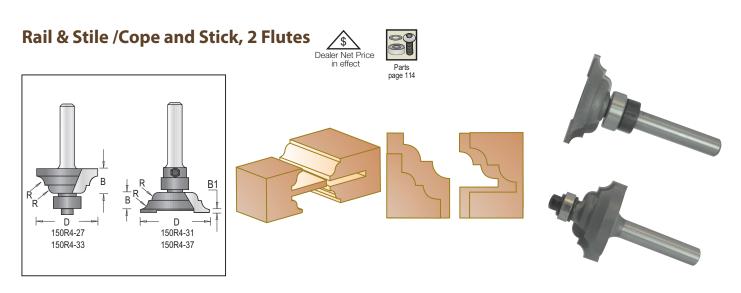


Cope and stick construction is a frame and panel technique often used in the making of doors, wainscoting, and other decorative features for cabinets, furniture and homes.

In cope and stick construction, all the parts of the frame are given a decorative profile on the edge to be jointed to the panel, and the horizontal parts are also given what is known as a cope cut across the end grain of the wood.



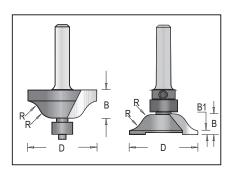
Tool no.	D	Shank	В	R	Length
150R4-20	13/16"	1/4"	1/2"	1/8"	1 5/8"
150R4-25	1"	1/4"	1/2"	1/8"	1 5/8"
150R4-26	1"	1/4"	21/32"	5/32"	1 25/32"
150R4-29	1 1/8"	1/4"	21/32"	5/32"	1 25/32"



Tool no.	D	Shank	В	B1	R	Length	Parts
150R4-27	15/64"	1/4"	3/8"		9/64"	2"	В
150R4-31	1 13/64"	1/4"	23/64"	5/64"	9/64"	2"	F
150R4-33	1 5/16"	1/4"	5/8"		1 1/64"	2"	В
150R4-37	1 7/16"	1/4"	15/32"	1/8"	1 1/64"	2"	F



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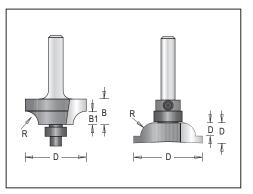
Tool no.	D	Shank	В	B1	R	Length	Parts
150R4-34	1 5/16"	1/4"	35/64"		21/64"	2 3/64"	В
150R4-36	1 7/16"	1/4"	25/64"	5/64"	21/64"	2"	F
150R4-38	1 15/32"	1/4"	35/64"		21/64"	2 3/64"	В
150R4-41	1 39/64"	1/4"	7/16"	1/8"	21/64"	2"	F

#### Rail & Stile/Coped Stick Bits 2 Flutes

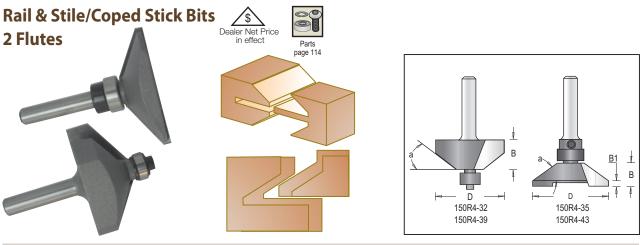








Tool no.	D	Shank	В	B1	R	Length	Parts
150R4-28	1 5/64"	1/4"	29/64"	15/64"	15/64"	1 31/32"	В
150R4-30	1 13/64"	1/4"	23/64"	15/64"	15/64"	1 57/64"	F



Tool no.	D	Shank	В	B1	а	Length	Parts
150R4-32	1 5/64"	1/4"	35/64"		33°	2 11/64"	В
150R4-35	1 7/16"	1/4"	25/64"	5/64"	33°	1 31/32"	F
150R4-39	1 9/16"	1/4"	43/64"		32°	2 11/64"	В
150R4-43	1 11/16"	1/4"	1/2"	1/8"	32°	1 31/32"	F



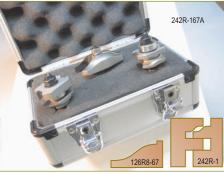
### Rail & Stile - Raised Panel Door Set, 3 Pcs



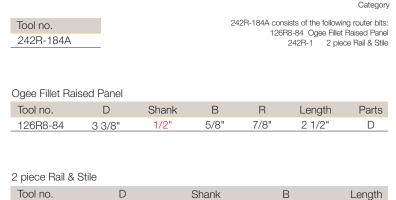
Premium industrial quality, suitable for working in natural woods and man made materials (MDF). Unique cutting angles and chip limiter body ensures safe, clean and easy routing operation. Produce beautiful raised panel doors with this 3 piece combination set of two Rail & Stile bits and one raised panel bit. The two Rail & Stile bits produce perfect fitting door frames and do not need adjustment or set up. Used with 3/4" to 1" thick wood. Attractive aluminum case will keep your bits safe and clean.

Tool no.		242R-167A consists of the following router bits: 126R8-67 Ogee Fillet Raised Panel						
242R-167	7A				242R-1 2 pie	ece Rail & Stile		
Ogee Fillet Ra	ised Panel							
Tool no.	D	Shank	В	R	Length	Parts		
126R8-67	2 5/8"	1/2"	11/16"	3/4"	2 9/16"	D		
2 piece Rail &	Stile							
Tool no.	D		Shank	E	3	Length		
242R-1	1 5/8		1/2"	1/	4"	3 1/8"		

\*Complete Set in Aluminum Case



#### Rail & Stile - Raised Panel Door Set, 3 Pcs



1/2'

\*Complete Set in Aluminum Case



#### Rail & Stile - Raised Panel Door Set, 3 Pcs

1 5/8"

Tool no.	
242R-286A	

242R-1

242R-286A consists of the following router bits: 126R8-86 Cove Raised Panel 242R-2 2 piece Rail & Stile

3 1/8"

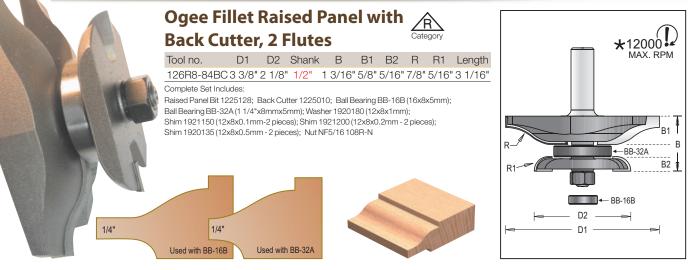
Categor

1/4"

Cove Raised P	anel					
Tool no.	D	Shank	В	R	Length	Parts
126R8-86	3 3/8"	1/2"	1/2"	1 9/16	2 3/8"	D

2 piece Rail & S	Stile			
Tool no.	D	Shank	В	Length
242R-2	1 5/8"	1/2"	1/4"	3 3/8"





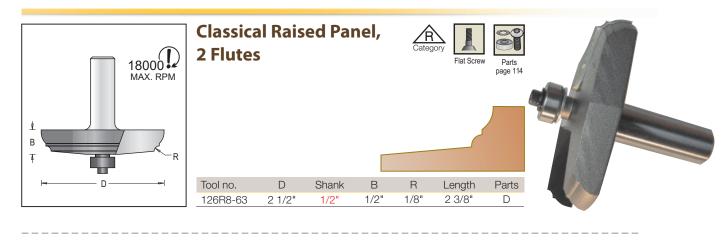
**Provincial Raised Panel** ★12000 • # MAX. RPM with Back Cutter, 2 Flutes Tool no. D1 D2 Shank B B1 B2 α R Length 126R8-85BC3 3/8" 2 1/8" 1/2" 1 1/16" 1/2" 5/16" 15° 5/16" 2 15/16" Complete Set Includes: Raised Panel Bit 1225048; Back Cutter 1225010; Ball Bearing BB-16B (16x8x5mm); Ball Bearing BB-32A (1 1/4"x8mmx5mm); Washer 1920180 (12x8x1mm); B1 4 Shim 1921150 (12x8x0.1mm - 2 pieces); Shim 1921200 (12x8x0.2mm - 2 pieces); Shim 1920135 (12x8x0.5mm - 2 pieces); Nut NF5/16 108R-N B BB-32A B2 - BB-16B D1 -D2 1/4" 1/4" Used with BB-16B Used with BB-32A

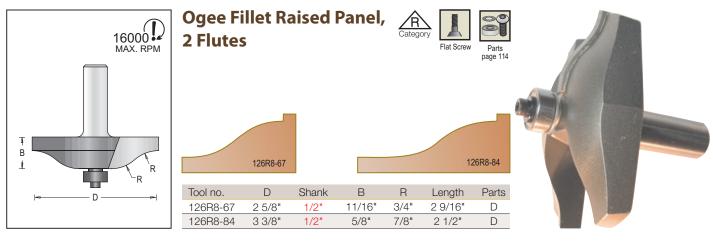


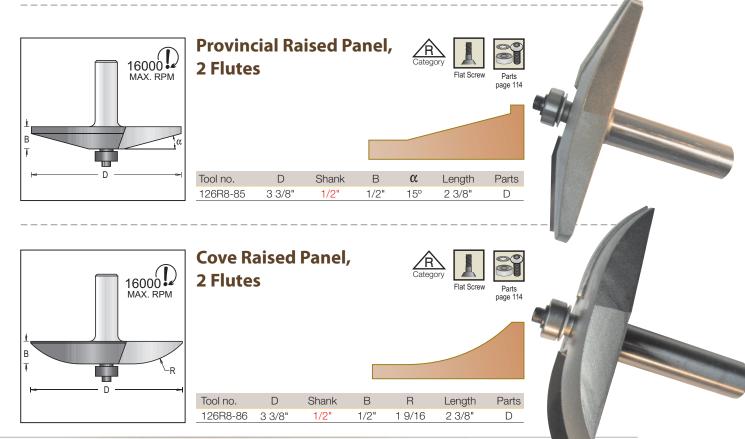
ROUTING CARBIDE TIPPED

CARBIDE TIPPED

ROUTING



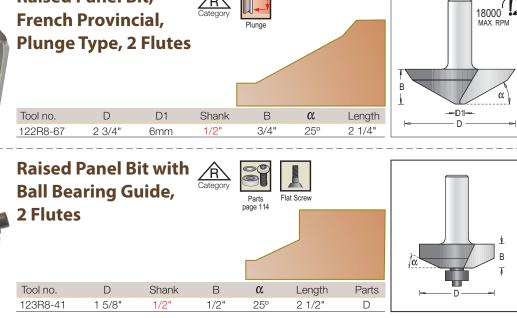




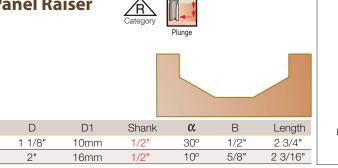


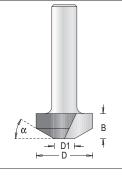
**Raised Panel Bit**,



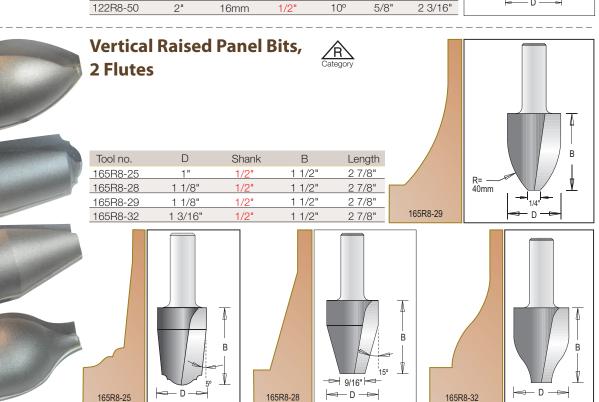


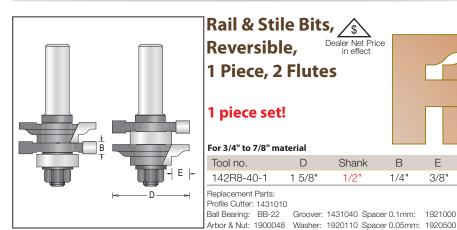
#### Bevel Panel Raiser











Rail & Stile Bits, 🖍	
Reversible, Dealer Net Price in effect	
1 Piece, 2 Flutes	
1 piece set!	
For 3/4" to 7/8" material	

Shank

1/2"

В

1/4"

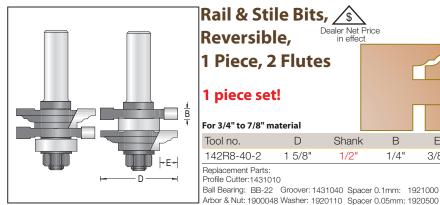
Е

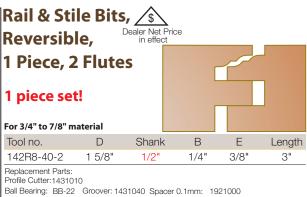
3/8"

D

1 5/8"

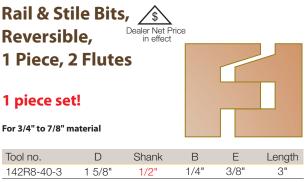








В D

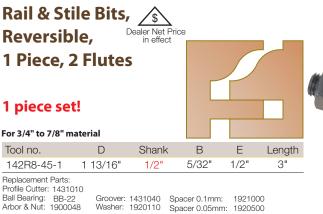




Arbor & Nut: 1900048 Washer: 1920110 Spacer 0.05mm: 1920500 **Reversible**, 1 Piece, 2 Flutes 1 piece set! For 3/4" to 7/8" material

Replacement Parts: Profile Cutter: 1431010 Ball Bearing: BB-22

Tool no.



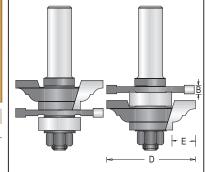
Groover: 1431040 Spacer 0.1mm: 1921000

Groover: 1431040 Spacer 0.1mm: 1921000 Washer: 1920110 Spacer 0.05mm: 1920500





Rail & Sti Reversib 1 Piece, 2 1 piece set	le, 2 Flutes !!	Dealer Net Prin effect	ice			
	laterial					
Tool no.	D	Shank	В	E	Length	
142R8-45-2	1 13/16"	1/2"	5/32"	1/2"	3"	
Replacement Parts: Profile Cutter: 14310	10					

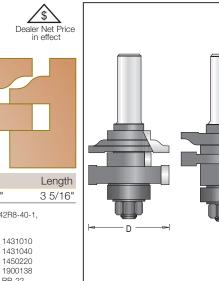






Groover: 1431040

Washer: 1920110



These sets are assembled with an extra (7/8") flush cutter for un-planed surfaces. The ball bearing at the end of the arbor is for use with an outside guide.

#### 2 piece set!

Ball Bearing: BB-22 Arbor & Nut: 1900048

For 3/4" to 1" material

Tool no. D 242R8-40-1 1 5/8" Replacement Parts for 242R8-40-1, as shown on left side: Profile Cutter: 1431010 Cutter (7/8" Dia.): 1450120

Cutter (1 5/8" Dia.): 1431060 Arbor & Nut: 1900138 Ball Bearing: BB-22

Replacement Parts for 242R8-40-1, as shown on right side: Profile Cutter: Groover (1/4" thick): Cutter (7/8" Dia.): Arbor & Nut: Ball Bearing: BB-22

В

1/4"

Shank

1/2"

Spacer 0.1mm: 1921000

Spacer 0.05mm: 1920500

E



### Rail & Stile Bits, 2 Piece Sets,

#### 2 Flutes

These sets are assembled with an extra (7/8") flush cutter for un-planed surfaces. The ball bearing at the end of the arbor is for use with an outside guide.

#### 2 piece set!

#### For 3/4" to 1" material

Ball Bearing:

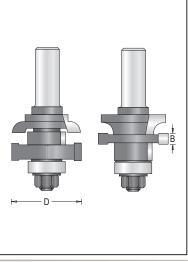
Tool no. D 242R8-40-2 1 5/8" Replacement Parts for 242R8-40-2, as shown on left side Profile Cutter: 1450230 Cutter (7/8" Dia.): 1450120 Cutter (1 5/8" Dia.): 1431060

1900138

BB-22

В Shank Length 1/4" 1/2" 3 5/16" Replacement Parts for 242R8-40-2, as shown on right side: Profile Cutter: 1450130 1431040 Groover (1/4" thick): Cutter (7/8" Dia.): 1450220 Arbor & Nut: 1900138 Ball Bearing: BB-22

\$ Dealer Net Price in effect



#### Rail & Stile Bits, 2 Piece Sets, 2 Flutes Dealer Net Price in effect

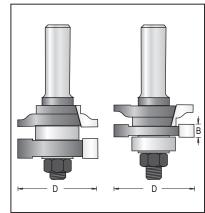
These sets are assembled with an extra (7/8") flush cutter for un-planed surfaces. The ball bearing at the end of the arbor is for use with an outside guide.

surfaces. The ball bearing at the end of guide.	the arbor is for use with <b>2 piece set!</b> For 3/4" to 1" material	a an outside		2427R8-20-3		Carte Barres
	Tool no.	D	Shank	В	Length	
	242R8-40-3	1 5/8"	1/2"	1/4"	3 5/16"	
		as shown Profile Cu Cutter (7)	1450240 /8" Dia.): 1450120 5/8" Dia.): 1431060 Nut: 1900138	Replacement Parts fo as shown on right sic Profile Cutter: Groover (1/4" thick): Cutter (7/8" Dia.): Arbor & Nut: Ball Bearing:	de: 1450140	

Dealer Net Price in effect

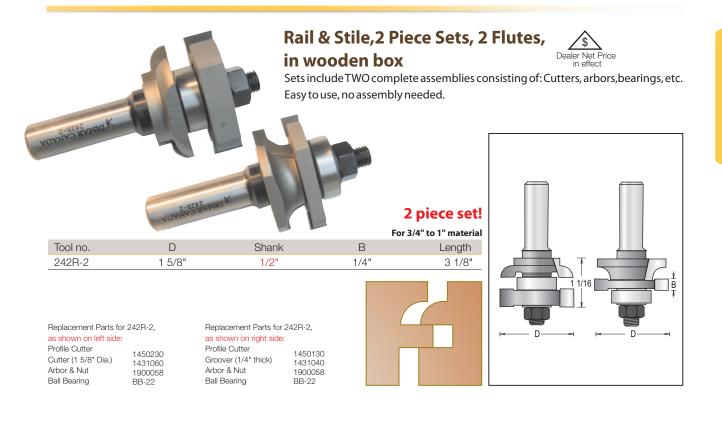
#### Rail & Stile, 2 Piece Sets, 2 Flutes, in wooden box

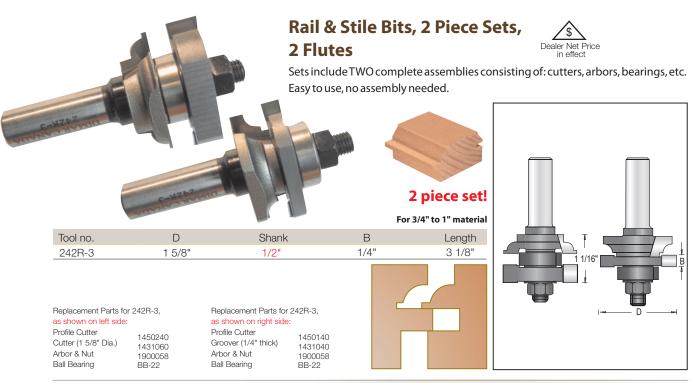
Sets include TWO complete assemblies consisting of: cutters, arbors, bearings, etc. Easy to use, no assembly needed.



#### 2 piece set!

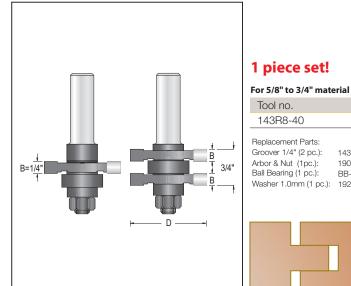






# Tongue And Groove Cutter, 1 Piece, Reversible,

2 Flutes



#### 1 piece set!

143R8-40

Shank

Length

3"

Distance of the

В

1/4"

Arbor & Nut (1pc.):	1900048
Ball Bearing (1 pc.):	BB-22
Washer 1.0mm (1 pc.):	1920110

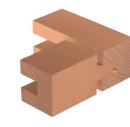
1921000 1900048 Shims 0.1mm (4 pc.): 1920130 Shims 0.5mm (2 pc.): 0 Spacer 6.0mm (2 pc.): 1920160

1/2"

D

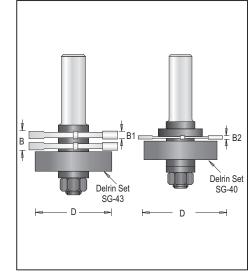
1 5/8"

1431040



**Tongue and Groove -Joint Set, 3 Flutes** 

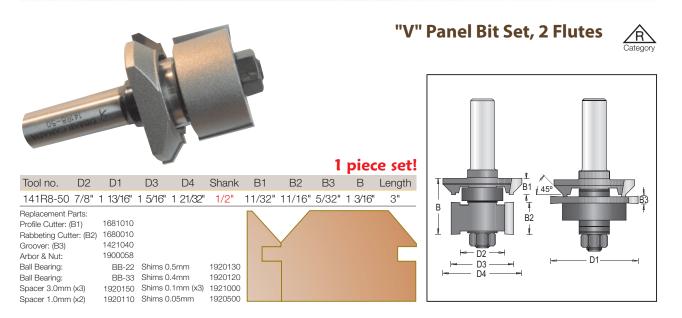


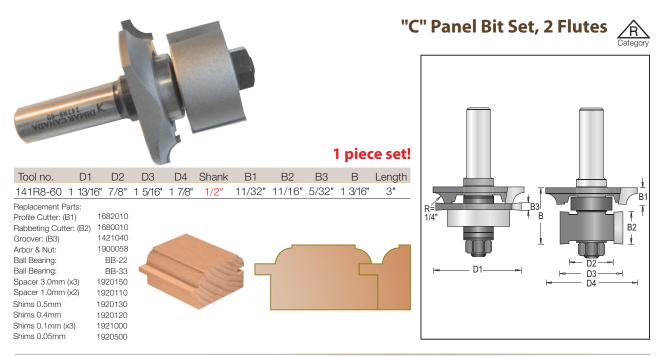


#### 1 piece set!

#### For 5/16" to 3/8" material









### Carbide Tipped Double Edge Folding V Groove, 90°

d | |

Double Edge Folding 'V' Groove Router Bits for Shaping Aluminum Composite Material (ACM) Panels.

Durabond\*\*

• e-panel™

• Etalbond®

• Phenolics

Plexiglas<sup>®</sup>

CNC

Plastic/Acrylic

Titanium Composite

These bits are widely used as cladding for many diverse applications such as office buildings, hospitals, convention centers, airports, hotels. Routing V-shaped grooves, whereby the aluminum cover and a part of the polyethylene core is removed, allows folding/creasing the remaining material by hand.

Designed for cutting and scoring aluminum sandwich materials including:

- Aluminum, Clay, Zinc & Wood Composite Panels
- Aluminum Composite Materials (ACM)
- Aluminum Composite Panel (ACP)\*
- ALPOLIC<sup>®</sup> Copper Composite Material (CCM)

В

18,000-24,000 MAX. RPM

B

- Alucobond<sup>®</sup>
- Alupanel®
- Dibond®

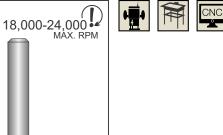
B1

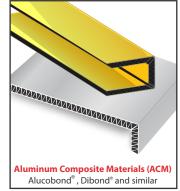
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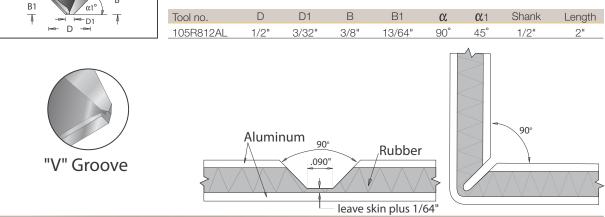


Category



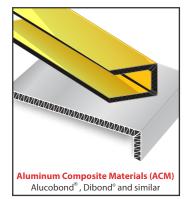
Tool no.	D	D1	В	B1	χ	<b>C</b> (1	Shank	Length
105R412AL	1/2"	3/32"	3/8"	13/64"	90°	45°	1/4"	2"





#### Carbide Tipped Double Edge Folding V Groove, 108°

d 1 |



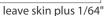
Specially designed router bits are used to route V-grooves in the above materials to allow easy bending without cracking the bent area. Route within 0.8mm from the bottom of the composite panel to achieve a clean bend/radius.

Routing V-shaped grooves, whereby the aluminum cover and a part of the polyethylene core is removed, allows folding the remaining material by hand. Ideal for wall panel fabrication.

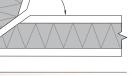
- Industrial quality, carbide tipped
- For use on routers and CNC machines
- ACM panels may be used both indoors and outdoors



"V" Groove



3/32"

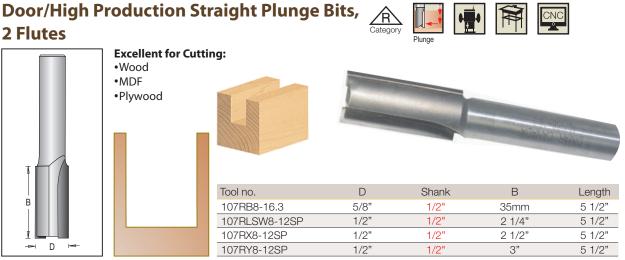


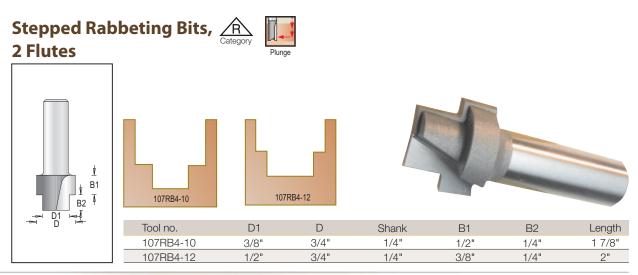


Stepped Rabbeting Bit, A

2 Flutes	Ci	ategory							
B B R B1								Edward g	eylan
		Tool no.	D	D1	Shank	В	B1	R	Length
		107RBS8-16.3	5/8"	1/2"	1/2"	35mm	6mm	1.8mm	3"

### Door/High Production Straight Plunge Bits,





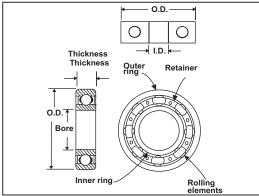
#### **Ball Bearing**

⁄R` Categor пΠ

Ball Bearings are one of the most important components in a Router Bit's structure since they have a direct impact on design and performance. Dimar's Deep Groove Ball Bearings have shields installed on both sides and are factory-packed with lubricants. It eliminates the need for relubrication and therefore, reduces maintenance costs.

Dimar's selected quality ball bearings have been designed to operate at rotating speeds well above the speeds of the Router Machines on the market.



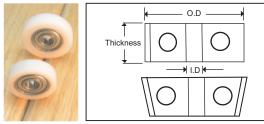


\*Special ball bearing replaces the standard 1/2" ball bearing in Flush Trim Bits that have been sharpened a few times. Prolongs tool service.

#### **Super-Guide Ball Bearing Guide Assemblies**



Dimar's Precision Ball Bearing are factory fitted with an exclusive non-marring DELRIN sleeve for unsurpassed performance designed especially for routing solid surface materials such as DuPont's Corian. These new Super-Guide bearing assemblies will guarantee not to leave marks on the material being cut.



Tool no.	O.D. Outside Diameter	I.D. Inside Diameter	Thickness
BB-6	1/4"	1/8"	7/64"
BB-8M	8mm	3mm	4mm
BB-9M	9mm	5mm	3mm
BB-10A	3/8"	1/8"	5/32"
BB-10	3/8"	3/16"	1/8"
*BB-11	0.488"	3/16"	5mm
BB-12	1/2"	3/16"	5mm
BB-12A	1/2"	1/4"	3/16"
BB-12B	1/2"	1/8"	11/64"
BB-14A	14mm	8mm	4mm
BB-14M	14mm	7mm	5mm
BB-16	5/8"	1/4"	5mm
BB-16A	5/8"	3/16"	5mm
BB-16B	16mm	8mm	5mm
BB-16M	16mm	5mm	5mm
BB-19	3/4"	1/4"	9/32"
BB-19A	3/4"	3/16"	5mm
BB-19B	3/4"	1/2"	5/32"
BB-19C	3/4"	3/16"	9/32"
BB-19M	19mm	6mm	6mm
BB-22	7/8" (22mm)	5/16" (8mm)	7mm
BB-22A	7/8"	3/16"	7mm
BB-22B	7/8"	1/4"	1/4"
BB-22M	22mm	7mm	7mm
BB-24M	24mm	8mm	5/16"
BB-26M	26mm	10mm	8mm
BB-26	1"	15mm	5.5mm
BB-26A	1"	1/4"	1/4"
BB-28	1 1/8"	1/2"	5/16"
BB-28A	1 1/8"	3/16"	6.6mm
BB-28B	1 1/8"	8mm	1/4"
BB-28M	28mm	5/16" (8mm)	9mm
BB-28MA	28mm	15mm	7mm
BB-28MS	28mm	8mm	7mm
BB-31	1 7/32"	5/16" (8mm)	8.6mm
BB-32	1 1/4"	15mm	8.5mm
BB-32A	1 1/4"	8mm	5mm
BB-32B	1 1/4"	1/4"	1/4"
BB-33	1 5/16" (33.5mm)	5/16" (8mm)	8.6mm
BB-35	1 3/8"	3/16"	6.6mm
BB-35M	35mm	15mm	11mm
BB-38	1 1/2"	15mm	8.5mm
BB-51	2"	15mm	12.5mm

Tool no.	O.D.	I.D.	Thickness	Taper
SG-12	1/2"	3/16"	5.0	0
SG-19	3/4"	1/4"	6.6	0
SG-22A	7/8"	1/4"	6.5	10 Degrees
SG-22B	7/8"	1/4"	6.7	5 Degrees
SG-22C	21.4mm	1/4"	1/4"	1/2" Radius
SG-22D	19.4mm	1/4"	1/4"	3/4" Radius
SG-22E	18.5mm	1/4"	1/4"	1" Radius
SG-25	25mm	1/4"	6.5	5 Degrees
SG-27	27mm	1/4"	7.0	0
SG-28	28mm	5/16" (8mm)	8.6	0
SG-28.5	1 1/8"	15mm	8.5	0
SG-29	29mm	5/16" (8mm)	8.6	0
SG-34	34mm	5/16" (8mm)	8.6	0
SG-40	40.8mm	5/16" (8mm)	10.6	0
SG-43	43mm	5/16" (8mm)	3/8"	0



### Spacers - Flat

Tool no.	O.D.	I.D.	Thickness
1920500	5/8"	5/16"	0.05mm
1921000	5/8"	5/16"	0.1mm
1920130	5/8"	5/16"	0.5mm
1920110	5/8"	5/16"	1.0mm
1920150	5/8"	5/16"	3.0mm
1920180	12mm	8mm	1.0mm
1920200	16mm	5/16"	3.4mm
1920050	1/2"	1/4"	5.0mm
1920300	5/8"	5/16"	5.5mm
1920160	5/8"	5/16"	6.0mm
1920270	3/8"	1/4"	2.2mm

#### Raised Washers Category

	Outogory		
Tool no.	O.D.	I.D.	Thickness
1920010	3/8"	1/8"	1.3mm
1920070	1/2"	3/16"	1.3mm
1920100	16mm	5mm	0.8mm

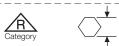
### Lock Washers (Circlip)

	C	alegoiy	
Tool no.	O.D.	I.D.	Thickness
1960050	3/8"	9/32"	0.8mm
1960060	11/16"	1/2"	1.0mm

### Flat/Spring Washers

O.D.	I.D.	Thickness
5/16"	3/16"	1.2mm
3/8"	1/4"	1.4mm
3/16"	7/64"	1/64"
1/4"	1/8"	1/64"
3/8"	3/16"	1.0mm
	5/16" 3/8" 3/16" 1/4"	5/16" 3/16"   3/8" 1/4"   3/16" 7/64"   1/4" 1/8"

### Keys



For Screw No.
For 202-CS
1930210
1930070
1930040, 1930010
1930080
1930100
1930770,1930885

#### Screws R Category

Tool no.	Туре	Dia.	Threads/in.	Length	Key
*1930016	NC5	1/8"	40	9mm	1940040
1930020	NC2	11/128"	56	7/32"	
1930210	NC5	1/8"	40	1/8" Headless	1940050
1930211	NC5	1/8"	40	2.5mm Headless	1940050
1930070	NC3	0.099"	48	3/8"	1940040
1930010	NC5	1/8"	40	3/8"	1940010
1930040	NC5	1/8"	40	1/2"	1940010
1930080	NF10	3/16"	32	1/2"	1940100
1930085	10/32"	3/16"	32	1/4"	
1930130	NC10	5/32"			1940030
1930220	NF10	3/16"	32 Headless	3/16"	1940010
1930100	NF	1/4"		3/4"	1940070
1938070	M4	4mm		10mm	1940030





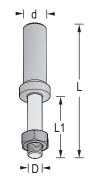






\*Flat screw

Arbors-Router	Tool no.	D	d	L1	L
Cutter Arbors	108R-4	5/16"	1/4"	7/8"	2 3/8"
	108R-10	5/16"	3/8"	1 7/16"	3"
w/Nut and Washer	108R-12	5/16"	1/2"	1"	2 3/8"
	1900044	5/16"	1/4"	1 5/16"	2 5/8"
	1900048	5/16"	1/2"	1 3/8"	3"
	1900088	5/16"	1/2"	2 1/8"	3 3/4"
	1900058	5/16"	1/2"	1 1/2"	3 1/8"
	1900118	5/16"	1/2"	2 5/8"	4 1/4"
	1900138	5/16"	1/2"	1 3/4"	3 5/16"
	108R-W	Washers only	for above AF	RBORS	
	108R-N	Nut only for al	ove ARBOF	RS	
	108RMB	1/4"	1/2"	1/2"	2 3/8"
<b>O</b>		28 Thread			



### Nut - Nylon Insert Locknut

1001 110.	
1080010	

10-24

Bit

101RD

R

### Adapter for 1/8" Shank Bits



A unique adapter specifically designed to accept 1/8" diameter bits.

The easy-grip adapter will ensure that bits are fixed firmly and properly inserted into the collet. We recommend that you opt for a "unified" shank and cutting diameter as this will ensure optimum strength during the routing operation.

O.D

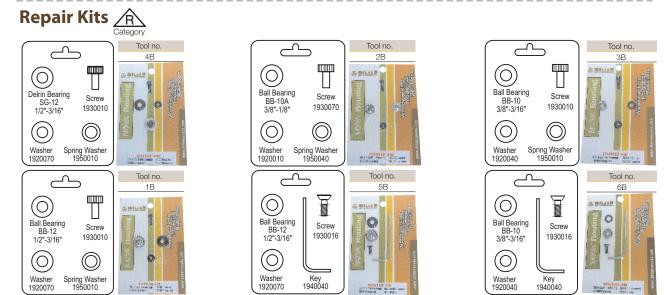
Tool no.	d	D	В	Length
New 1927124	1/8"	1/4"	7/8"	1 1/4"

### Machine Collets Adaptors

Tool no. (N	O.D. 1achine Colle	I.D. et) (Router bit shank	Length )	1
1990010	3/8"	1/4"	1"	
1990012	1/2"	3/8"	1"	10 00 10
1990018	8mm	1/4"	1"	
1990112	1/2"	1/4"	1"	

### Lock Ring R

Tool no.	O.D.	I.D.	Screw	Key
1970110	11mm	1/4"	1930210	1940050
1970160	16mm	3/8"	1930210	1940050
1970200	21mm	1/2"	1930210	1940050
1970500	18mm	1/2"	1930210	1940050



D Ø1/8 Ø1/2

Drills sold separately

#### **Replacement Parts**

We have assembled the Replacement Parts in Sets. It is advisable to replace the Screws whenever the Ball Bearings are replaced. It will prolong tool life by eliminating damaged threads.

 $\bigcirc$  $(\mathbf{m})$  $\bigcirc$ Parts Ball Washer Spring Screw Nut Lock Arbor Arbor Circlip 1/4" Shank Bearing Washer Ring 1/2" Shank А BB-6 1930020 1920040 1950010 1930010 В **BB-10** 1920010 1950040 1930070 С **BB-10A** D BB-12 1920070 1950010 1930010 BB-12 (X2) 1920070 1950800 Е 1980010 F 1970110 **BB-12A** 1930210 **BB-12A** 1920040 G 1930080 Н **BB-16** 1950800 1930080 1970110 **BB-16** 1930210 BB-16 1920310 J 1930080 Κ BB-16 1920040 1930080 **BB-16A** 1920100 1950010 1930010 L 1920040 Μ **BB-16B** 1930080 1960050 1920100 1950010 1930010 Ν **BB-16M** 0 **BB-16M** 1920100 1950010 1930040 Ρ **BB-19** 1970110 1930210 1950800 Q **BB-19** 1930080 R BB-19 1920040 1930080 S 1920100 1950800 1930080 BB-19 Т **BB-19** 1920040 1950010 1930010 U **BB-19B** 1930210 1970500 V BB-22 108R-4 108R-12 W BB-22 1930210 1970110 BB-22 1960050 Х Y BB-22M 1950800 1930080 Ζ **BB-26M** 1930211 1970160 AA BB-26 1930210 1970500 BB **BB-28** 1930210 1970200 CC **BB-32** 1930210 1970200 DD **BB-35M** 1960060 EE BB-38 1930210 1970200 FF SG-12 1920040 1930010 HH SG-19 1950800 1930080 SG-22A 1920040 1930080 JJ SG-22A <u>19508</u>00 1930080 KK SG-22B 1920040 1930080 1920040 LL SG-22C 1930080 1920040 MM SG-22D 1930080 NN SG-22E 1920040 1930080 00 1920040 SG-25 1930085 PP SG 28.5 1930210 1970200